

Abstract

A rubber member conveying device and a rubber member supplying system having the same are provided. The device and the system rapidly promote the shrinkage of the rubber member, thereby avoiding the length variation of the rubber member in the processing step for the rubber member. A rubber member supplying system 10 comprises a belt conveyor 14 which supplies a to-be-cut material 12 having an internal strain, a cutter 16 which cuts the to-be-cut material 12 supplied by the belt conveyor 14 to form a rubber member 20, and a rubber member conveying part 24 which conveys the rubber members 20.

10 The rubber member conveying part 24 comprises an endless belt 26, and rollers 28 supported by supporting parts 30 that are provided at the endless belt 26. The rubber member 20 is conveyed on the rollers 28 while exposed to vibrations. Accordingly, the shrinkage in the rubber member 20 caused by the internal strain thereof is substantially completed in the conveying operation.